



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO038249	TWMM001-VU	1	1	Net 30	M2024T3T1.000W.065	2024T3 Tubing 1" OD x 0.65" Thick receive ft				72	11/13/2017	72		S008914	Stock	11/11/2017	\$ 7.50 / ft	0		\$540.00	TW Metals
Total:										72		72								\$540.00	

Plex 11/11/2017 10:00 AM Dart.Plouffe, Sonia



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO038249

**Supplier:** TWM001-VU  
TW Metals  
PO Box 933014  
Atlanta, GA 31193-3014 USA  
Phone: 585 768 5600  
Fax: 585 768 5601

**PO No:** PO038249  
**PO Date:** 11/3/17  
**Due Date:** 11/13/17  
**Purchase Order  
Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

E-MAILED  
NOV 03 2017

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## Items

Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M2024T3T1.000W.065	-	2024T3 Tubing 1" OD x 0.65" Thick receive ft		Firmed	11/13/17	72 ft	0 ft	72 ft	\$7.50/ft	\$540.00
Line Item Note AS PER MATERIAL 2024-T3 ROUND TUBING, MAT'L SPEC'S AMS-QQ-A-250/4											

Grand Total: \$540.00

## Order Notes

### Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/3/17 11:19 AM dart.lavoie.chantal

Status: Receiving

Part: **M2024T3T1.000W**

Created: 11/11/17 10:00 AM DART.PLOUFFE.!



Serial No: **S008914**



O'Neal High-Performance Metals Group



Packing  
Slip

ORDER NO.: 80892037

FROM: CHIC

PAGE 1

CUST NUMBER: 1203820 NET WGT: 16.485 REQ.DATE: 11/10/17 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 11/06/17  
TERMS: NET 30 DAYS VIA: COMMON CARRIER  
F.O.B.: SHIPPING POINT FREIGHT: PREPAID  
CUST ORD NO.: PO038249 RELEASE NO.:  
RECEIVING PHONE:

LINE ITEM DESCRIPTION WIDTH LENGTH  
0001 43260 D2024-T3 1 OD X .065 WA 12 FT ML

CLN#	ORD QTY	INVOICE QTY	SHIPPED QTY	WT
	72.000 FT	72.000 FT	72.000 FT	16.485

PCS  
6

\*\* 1 TEST REPORTS REQUIRED \*\*

\*\* 1 CERTS REQUIRED \*\*

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00  
PO:49363747 HT:F002339200001 PC: 6 CUSTOMER QTY: UOM  
MLT:UNITED STATES MFG:UNITED STATES SLB/CL:222389

BROKERS KUEHNE AND NAGEL LTD

AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH	HGHT
YRC	REDDICRATE	1.000	41.000		12.5000	

1.000 41.000

BY: LM  
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED \_\_\_\_\_

DATE FILLED \_\_\_\_\_

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE  
PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL  
REVIEW.  
<http://www.twmetals.com/invoice-terms.html>



O'Neal High-Performance Metals Group



Packing  
Slip

ORDER NO.: 80892037

FROM: CHIC

PAGE 2

CUST NUMBER: 1203820 NET WGT: 16.485 REQ.DATE: 11/10/17 CONFIRMED  
SOLD TO: SHIP TO:  
DART AEROSPACE LTD DART AEROSPACE LTD  
1270 ABERDEEN ST 1270 ABERDEEN ST  
HAWKESBURY ON HAWKESBURY ON  
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7  
  
SALESPERSON: DONNA SMALLEY SHIP BY: 11/06/17  
TERMS: NET 30 DAYS 235 TUBEWAY  
F.O.B.: SHIPPING POINT CAROL STREAM IL 60188  
CUST ORD NO.: PO038249  
VIA: COMMON CARRIER  
FREIGHT: PREPAID  
RELEASE NO.:  
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at [www.twmetals.com](http://www.twmetals.com). MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk *Luziraida Matos* Date: 11/06/17

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

**THANK YOU FOR THIS ORDER**

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON OUR WEBSITE FOR YOUR CAREFUL REVIEW.  
<http://www.twmetals.com/invoice-terms.html>

# KAISER ALUMINUM

FABRICATED PRODUCTS

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: <b>M49363747-1</b>		CUSTOMER PART NUMBER: <b>43260</b>		PRODUCT DESCRIPTION: <b>Drawn Seamless Tube/Pipe</b>	
KAISER ORDER NUMBER: <b>222389</b>	LINE ITEM: <b>001</b>	SHIP DATE: <b>02/17/2017</b>	KAISER LOT NUMBER: <b>F00233920</b>	ALLOY: <b>2024</b>	TEMPER: <b>T3</b>
WEIGHT SHIPPED: <b>564.000 LB</b>	QUANTITY: <b>205.000 PCS</b>	B/L NUMBER: <b>224377</b>	DIAM/DAF/THKNS:	WIDTH:	LENGTH: <b>12.000 FT</b>
SHIP TO:  <b>TW METALS INC 235 WEST TUBEWAY DRIVE CAROL STREAM, IL 60188 USA</b>			SOLD TO:  <b>TW METALS INC 760 CONSTITUTION DRIVE SUITE 204 EXTON, PA 19341 USA</b>		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00233920	0001	1	70.7	46.7	23.0	N/A	N/A	N/A
F00233920	0002	1	70.3	47.0	21.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

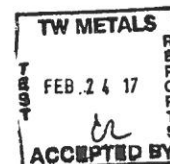
LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.50	0.50	4.90	0.90	1.80	0.10	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.00	0.00	3.80	0.30	1.20	0.00	0.00	0.00	NA	NA	NA	0.00	0.00
D83215	.13	.19	4.62	.76	1.44	.02	.20	.03	.00	.00	.01	.01	.02

### Applicable Requirements:

Description: OD: 1.0000"; Wall: 0.0650"; Round @  
AMS4088K AMS-WW-T-700/3A ASTM B210-12  
This Product Complies to FAR BAA, DFARS BAA, FAR TAA  
COMPLIES TO DIN EN 10204 JAN 2005  
No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MATERIAL COMPLIES WITH FAR BAA (FAR 52.225-1, BUY AMERICAN ACT- SUPPLIES), DFARS BAA  
(DFARS 252.225-7001 BUY AMERICAN ACT & BAL OF PAYMENTS PROG), AND FAR TAA (FAR 52.225-5  
TRADE AGREEMENTS).



Plant Serial: 00024178  
Kaiser Order Number: 222389  
Line Item: 001

C

# **KAISER ALUMINUM**

**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

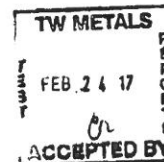
## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Hans Kattentidt, Quality Manager



Plant Serial: 00024178  
Kaiser Order Number: 222389  
Line Item: 001

C

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 42024T3T1.000W.065

PO / BATCH NO.: 38249/S008914

DATE: 17/11/17

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00

QUANTITY RECEIVED: 72'

THICKNESS RECEIVED: 1.00

QUANTITY INSPECTED: 72'

SHEET SIZE ORDERED: \_\_\_\_\_

QUANTITY REJECTED: \_\_\_\_\_

SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	<del>ASTM A575-06</del> 20013 ASTM B210-12
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HEAT# FDD2339200061
CORRECT MATERIAL IDENTIFICATION	(Y)	N	42024T3T1.000W.065
CORRECT M# ON THE MATERIAL	(Y)	N	S008914
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>owl</u>	SIGNED OFF BY: _____
DATE: <u>17/11/17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in